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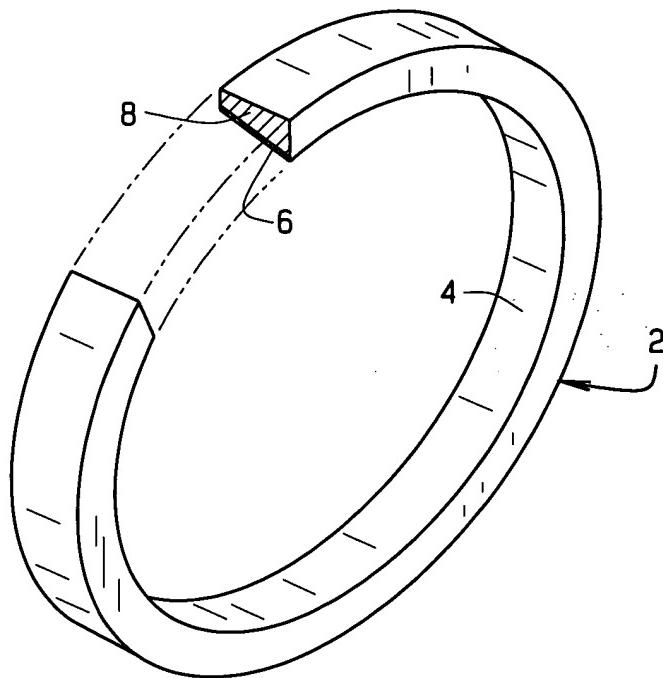


FIG. 1

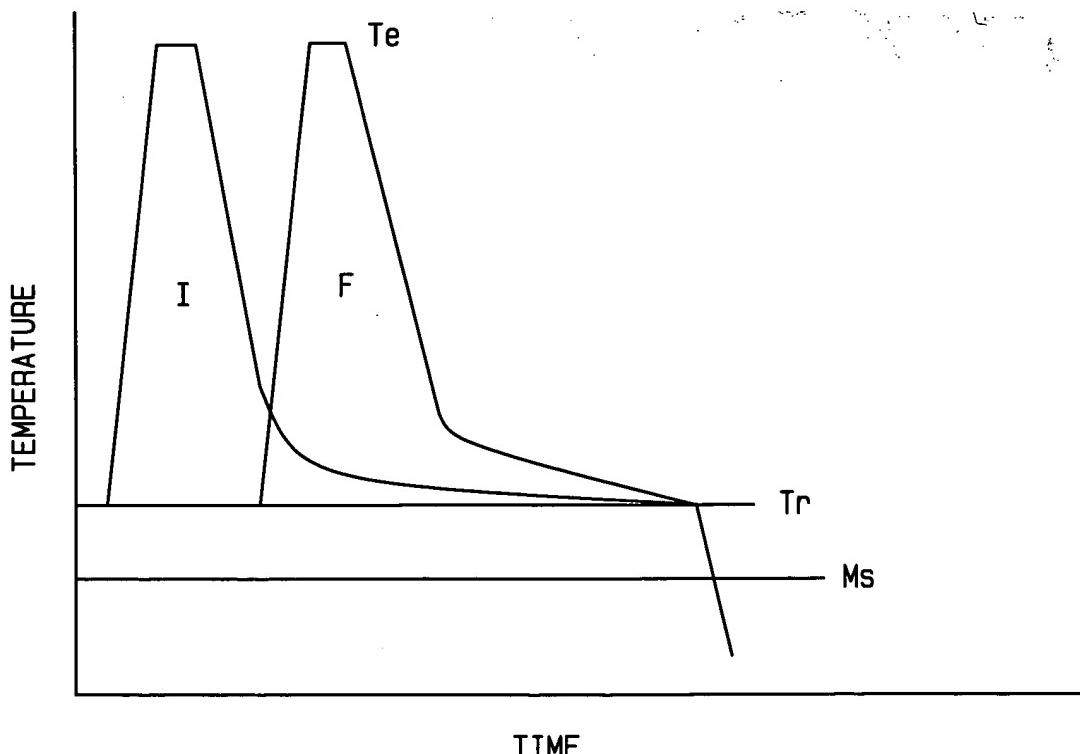


FIG. 2

PROCESS FOR HARDENING A CIRCUMFERENTIAL SURFACE ON A STEEL ARTICLE

Attorney: Edward A. Boeschenstein

Telephone: 314-872-8118

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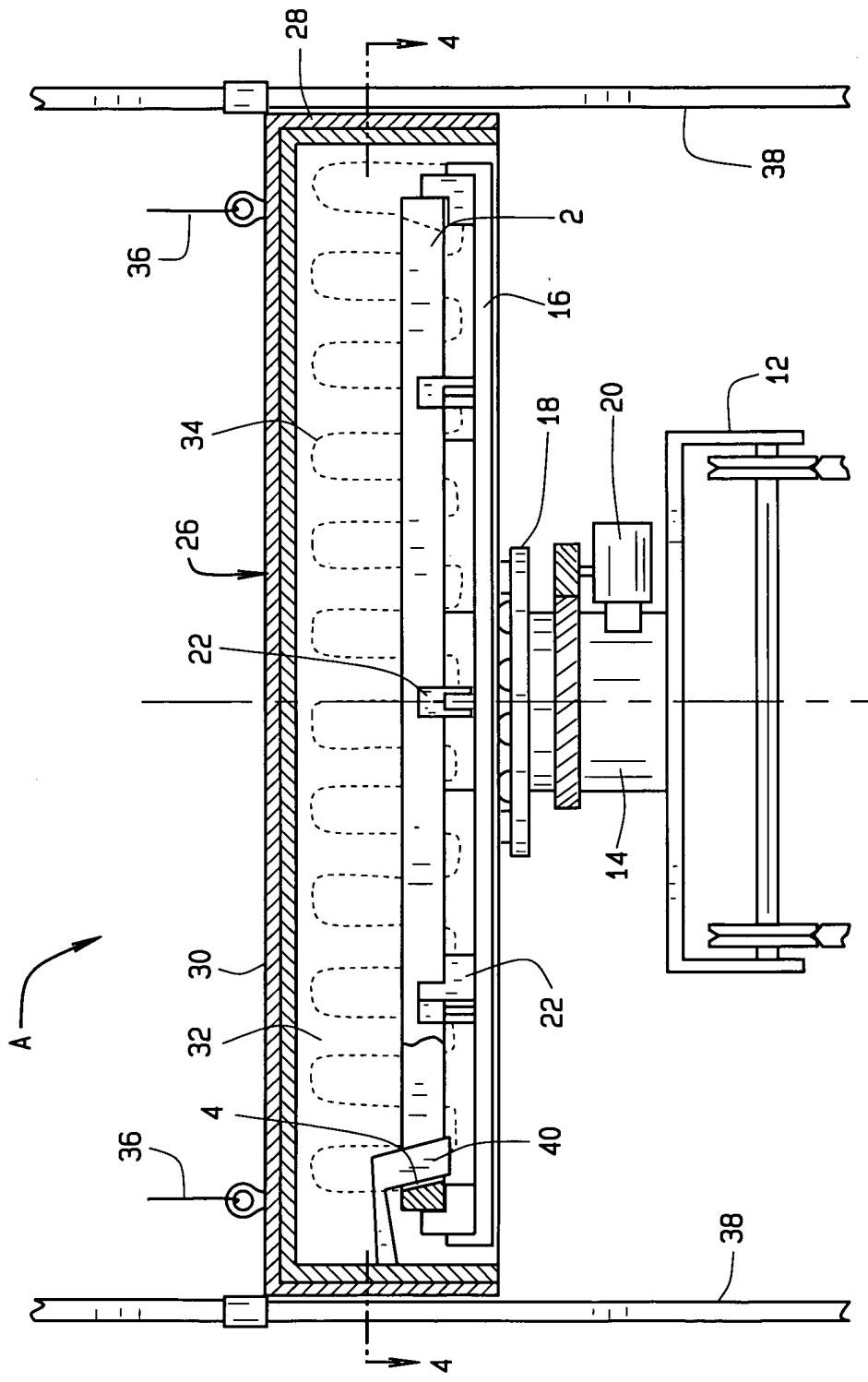


FIG. 3

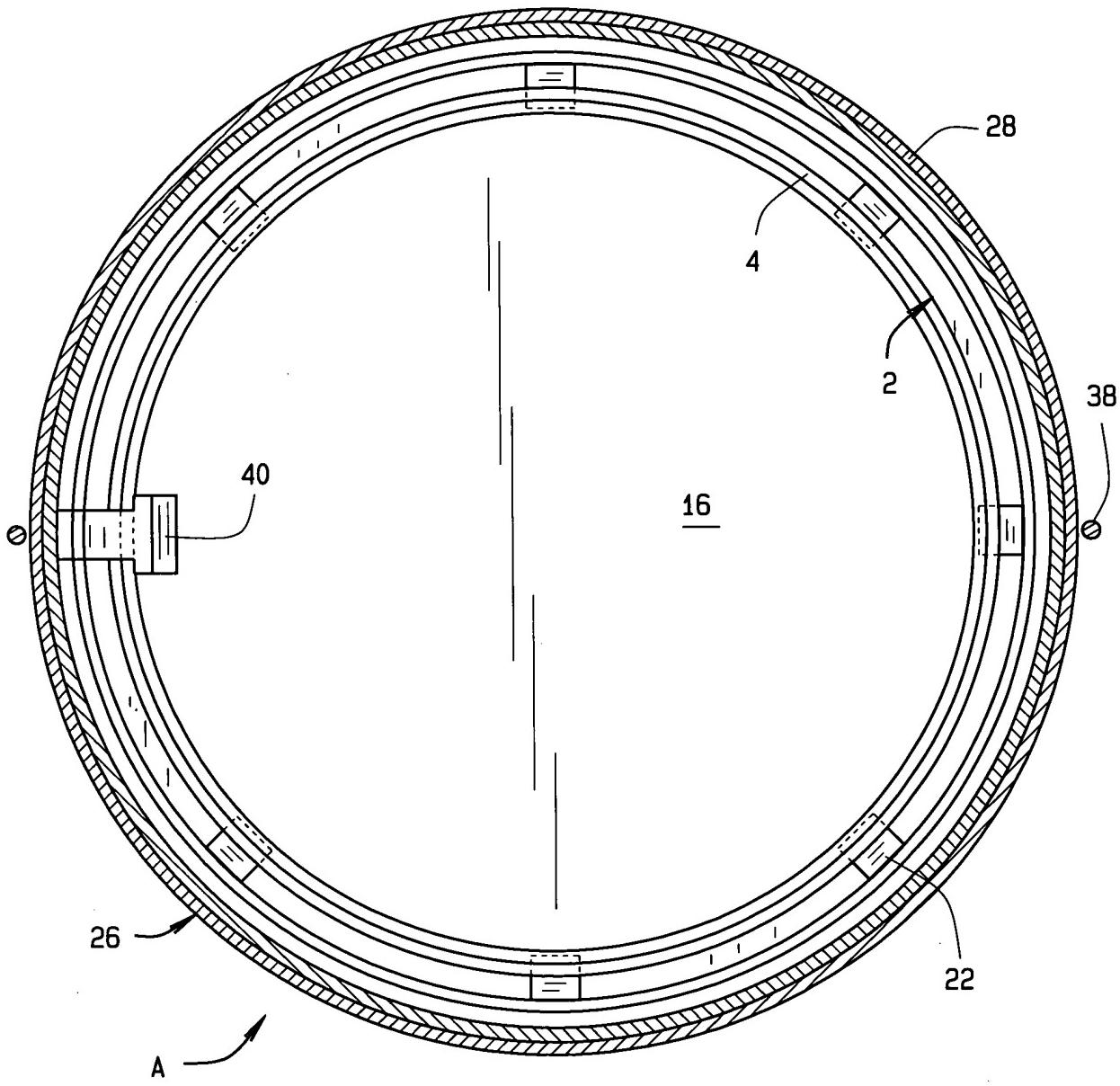


FIG. 4